

LL078RS1-64A1-OY1

Technical data sheet

Supplier : UIV Chem

Producer : LG Display, Ltd.

Issued date : Jan. 12, 2016

Product : OLED panel

| | Development Team | Production Team | QA Team |
|----------|------------------|-----------------|---------|
| Approval | | | |
| | 2016.01.12 | | |

Issue & revision history

| Version | Date | Description |
|---------|------------|--------------------|
| 0 | 2016/01/12 | Issued (Tentative) |
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Rigid Square Type OLED Panel (LL078RS1-64A1-OY1)

1. Ordering Information

| Model | Description | Efficacy | CCT |
|-------------------|-------------------------|----------|-------|
| LL078RS1-64A1-OY1 | Panel with flexible PCB | 55lm/W | 4000K |

2. General Conditions

| Parameter | Temperature | Humidity | Remark |
|---------------------|-------------|----------|-----------------|
| Storage condition | 0°C~40°C | < 70% RH | |
| Transport condition | -20°C~60°C | < 85% RH | Not over 170hrs |
| Operating condition | 0°C~40°C | < 70% RH | |

3. Maximum Ratings

| Parameter | Sym | Unit | Max. | Condition |
|--------------------|----------------|------|------|----------------------|
| DC Forward Voltage | V _F | V | 7.0 | T _A =25°C |
| DC Forward Current | I _F | mA | 800 | T _A =25°C |

Disclaimer: Device reliability may be affected if product is operated beyond the given conditions for an extended period of time

4. Electrical & Optical Characteristics

Operation @150lm

| Parameter | | unit | Min. | Typ. | Max. |
|-----------------|---|-----------------------------|--------|----------------------------------|-------|
| Electrical data | Forward voltage* | V | 5.7 | 6.0 | 6.3 |
| | DC forward current (Current density) | mA (mA/cm ²) | | 480 (2.96mA/cm ²) | |
| | Power consumption* | W | 2.74 | 2.88 | 3.02 |
| Optical data | CCT (integrated) | K | 3750 | 4000 | 4250 |
| | CRI | Ra | 87 | 90 | |
| | Duv | | -0.005 | | 0.005 |
| | Spatial uniformity** | % | 85 | | |
| | Efficacy* | lm/W | 48 | 55 | 62 |
| | Flux | lm | 130 | 150 | 170 |
| Lifetime*** | LT70, @ 2.96mA/cm ² | Hrs. | | 30000 | |

*Voltage is measured after stabilization. Panel under test is regarded as stable if the voltage do not change during 1min interval measurement or total turn on time is over 5min.

** Luminous uniformity calculation formula: $U = [1 - (L_{max} - L_{min}) / (L_{max} + L_{min})] \times 100\%$

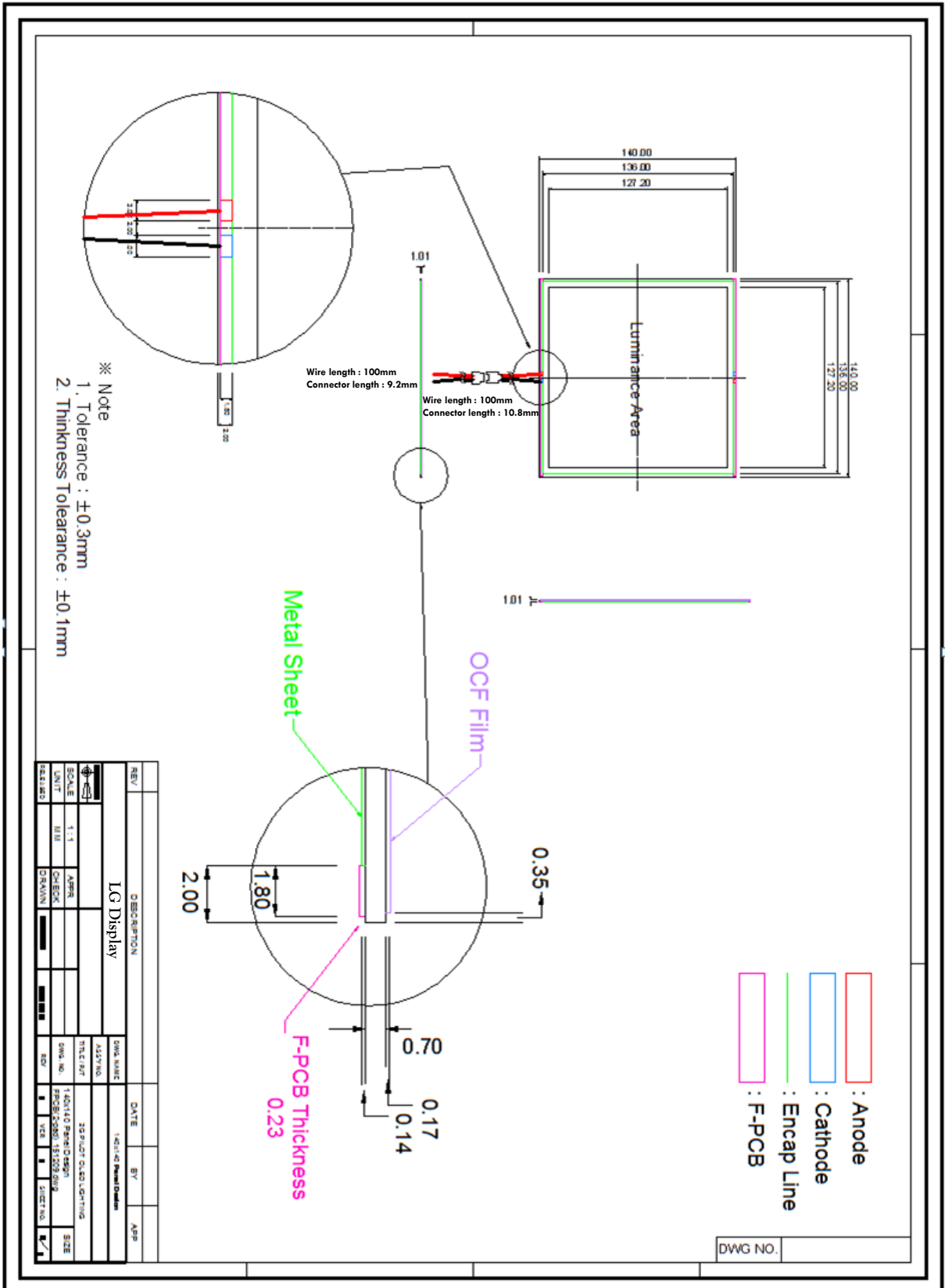
*** Operating Lifetime is from the beginning of operation until brightness reaches 70% of the initial luminance.
(Assumed Operating Condition: 25 °C at typical brightness level)

5. Mechanical Dimensions

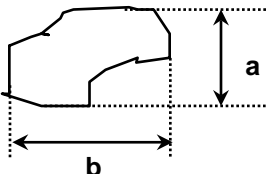
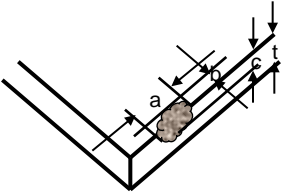
| | Parameter | Sym | Unit | Bare panel |
|-------|--------------------|-----|-----------------|-------------|
| Outer | Length | L | mm | 140±0.3 |
| | Width | W | mm | 140±0.3 |
| | Thickness* | T | mm | 0.88±0.1 |
| | Shape | | | Square |
| | Weight | | g | < 40 |
| Inner | Encapsulation area | | mm ² | 136x136 |
| | Luminance area | | mm ² | 127.2x127.2 |

- Thickness with out-coupling film

6. Drawings



7. Appearance Criteria

| Items | Criteria | | | | | | | | |
|---|---|----------|-------------------|------------------|-------------|---|----------------------------|-----------|-------------|
| Dark spot | Defects are judged by the size of each item in the active area and based on the criteria below | | | | | | | | |
| Particle | <table border="1" data-bbox="489 411 1158 604"> <thead> <tr> <th>Size(mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>$D \leq 0.5$</td> <td>Not counted</td> </tr> <tr> <td>$0.5 < D \leq 0.8$</td> <td>Not over 5</td> </tr> <tr> <td>$0.8 < D$</td> <td>Not allowed</td> </tr> </tbody> </table> | Size(mm) | Acceptable number | $D \leq 0.5$ | Not counted | $0.5 < D \leq 0.8$ | Not over 5 | $0.8 < D$ | Not allowed |
| Size(mm) | Acceptable number | | | | | | | | |
| $D \leq 0.5$ | Not counted | | | | | | | | |
| $0.5 < D \leq 0.8$ | Not over 5 | | | | | | | | |
| $0.8 < D$ | Not allowed | | | | | | | | |
| Pinhole | | | | | | | | | |
| Dent on surface | <p data-bbox="476 625 672 653">Note : $D = (a+b)/2$</p>  | | | | | | | | |
| Bubble | | | | | | | | | |
| Scratch or line on emitting surface | <p data-bbox="459 915 1153 967">Defects are judged by the size of each item in the active area and based on the criteria below</p> <table border="1" data-bbox="489 1000 1158 1174"> <thead> <tr> <th>Size(mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>Width ≤ 0.3</td> <td>Not counted</td> </tr> <tr> <td>$0.3 < \text{Width or } 10 < \text{Length}$</td> <td>Not allowed in active area</td> </tr> </tbody> </table> | Size(mm) | Acceptable number | Width ≤ 0.3 | Not counted | $0.3 < \text{Width or } 10 < \text{Length}$ | Not allowed in active area | | |
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| Chip | <p data-bbox="459 1263 953 1290">Defects are judged based on the criteria below</p> <ul data-bbox="494 1317 1093 1371" style="list-style-type: none"> * Corner chip : Not allowed if $a > 2\text{mm}$ or $b > 2\text{mm}$ * Edge chip : Not allowed if $a > 10\text{mm}$ or $b > 2\text{mm}$ or $c \geq t$  <p data-bbox="459 1599 1065 1626">Note : $t =$ Thickness of glass (Substrate or Encapsulation)</p> | | | | | | | | |

8. Reliability

- Evaluation criteria : Luminance change within +/- 10% of initial value

| Items | Condition |
|-------------------------------------|--|
| High temperature/humidity operation | 60°C, 90% RH / IF=Typ.mA,96Hrs |
| Thermal shock | -45°C,15min ↔ 85°C,15min 1cycle ,200cycles |
| High temperature /humidity storage | +85°C, 85% / 500Hrs |
| Life time | Room Temp. / IF=Typ.mA, 2,000Hrs |

9. Guideline to OLED Handling

A. Handling and Safety

1. Unpack packing box with care. Remove packing trays gently and carefully from packing box.
2. During unloading and handling, gloves are required to prevent finger cuts or possible shocks. Gloves are also required to avoid fingerprints being left on the glass, and to keep moisture from causing corrosion to the metal traces.
3. Handle panels with caution. Mechanical stress such as shocks and pressures on the panel surface (active area, encapsulation glass cavity area) must be avoided to prevent cracking of the glass, delamination, scratching of the film, and internal structure damage. Do not press or drop the panel.
4. During unloading and handling, panels should always be held from the side. Avoid direct contact with metal contact pads or connector traces.
5. Protect the panel surface from scratches. Avoid direct contact on panel surface and do not stack panels on top of each other.
6. Protect the corners and edges during handling, assembly or installation to prevent chipping or breakage of glass.
7. Avoid contact with chemicals such as solvents.
8. Contact with water must be avoided to prevent damage of films and corrosion of metal traces. Water drops must be wiped immediately.
9. To remove particle/foreign materials and surface stains, gently wipe the surface of the panel with non-abrasive cloth.
10. In case of breakage, avoid direct contact with bare hands. Do not swallow particles, chips, or materials.
11. For interconnections, spring contacts are recommended. Soldering and other interconnecting technologies which apply heat to the panel may cause damage, and are therefore not recommended.
12. Do not hold the panel on the surface. Hold the panel from the edge.
13. In case of connecting multiple panels, series connection is highly recommended. Panel to panel uniformity problem can occur by parallel connection.

B. Storage and Operation

1. Store and operate OLED panels within the ranges specified in the product specifications on page 1. Recommended temperature is at 25°C; Recommended relative humidity is below 60% (RH). (High temperature and humidity can cause film degradation, bubble generation, and film delamination)
2. Store panels as delivered from LG Chem.

C. Disposition

Dispose OLED materials/panels/modules in accordance with each region's environmental laws and regulations. If necessary, consult qualified agencies on industrial waste treatment.

Appendix

A. Soldering guide

1. Please, follow the recommendation as below.

- Max temp : 400°C
- Duration time : up to 2 sec